

Certificate of conformity of the factory production control 1853-CPR-008

In compliance with *Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR)*,
this certificate applies to the construction product

COLD FORMED WELDED STRUCTURAL HOLLOW SECTIONS
of non alloy and fine-grain steel, applied without subsequent heat treatment, designed for
steel constructions and combined steel and reinforced concrete building constructions

produced by
“ZPT” AD
1 Industrialen,
8680 Straldzha, Bulgaria

and produced in the manufacturing plant
“ZPT” AD
1 Industrialen,
8680 Straldzha, Bulgaria

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard

EN 10219-1:2006

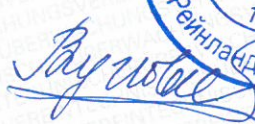
under system 2+ are applied and that

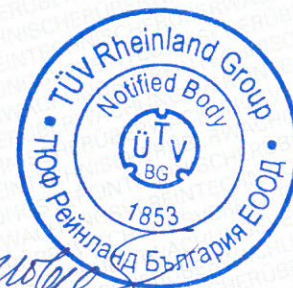
**the factory production control fulfills all the prescribed requirements set
out above.**

This certificate was first issued on 12.04.2013 and will remain valid as long as the test methods and/or factory production control requirements included in the harmonized standard, used to assess the performance of the declared characteristics, do not change, and the product, and the manufacturing conditions in the plant are not modified significantly.
Annex 1 is integral part of this certificate.

20.12.2013
Sofia, Bulgaria

Deputy Head of Notified Body:


/Eng. V. Pupova/



Annex to Certificate No.: 1853-CPR-008
Details of the Validity of the Approval as Manufacturer of Materials in accordance to CPR 305/2011/EU

Manufacturer		Work		Nationality	Date	Page No..	TÜV-Name																																			
Company Name: "ZPT" AD		Straldzha		BG	20.12.2013	1	TÜV Rheinland Bulgaria GmbH																																			
Location: 1 Industrialen, 8680 Straldzha, Bulgaria					Rev.:0	of: 1																																				
No	Materials-term Materials-No.	Material Specification	Delivery Cond. *	Article Type of Product	Thickness mm	Dimensions	Weight max	Remarks																																		
						<table border="1"> <tr> <th>mm</th> <th>Ø</th> <th>square/ rectangular mm</th> </tr> <tr> <td>from</td> <td>Up to</td> <td>from</td> </tr> <tr> <td>6a</td> <td>7a</td> <td>8a</td> </tr> <tr> <td>6b</td> <td>7b</td> <td>8b</td> </tr> <tr> <td>Up to</td> <td>Up to</td> <td>Up to</td> </tr> <tr> <td>8a</td> <td>20,0</td> <td>150x150</td> </tr> <tr> <td>8,0</td> <td>219,1</td> <td>200x100</td> </tr> <tr> <td>1,5</td> <td></td> <td></td> </tr> <tr> <td>8,0</td> <td></td> <td></td> </tr> <tr> <td>1,5</td> <td></td> <td></td> </tr> <tr> <td>8,0</td> <td></td> <td></td> </tr> </table>	mm	Ø	square/ rectangular mm	from	Up to	from	6a	7a	8a	6b	7b	8b	Up to	Up to	Up to	8a	20,0	150x150	8,0	219,1	200x100	1,5			8,0			1,5			8,0			1=t / 2=kg	Result	
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1	S235JR, S275JR, S355JR	EN 10219-1	AR	CFCHS (circular)	1,5	20,0	8a	9a	EN 10219-1	Length 4000 - 12000 mm																																
2	S235JR, S275JR, S355JR	EN 10219-1		CFRHS (square)	1,5		15x15		EN 10219-1	Length 4000 - 12000 mm																																
3	S235JR, S275JR, S355JR	EN 10219-1		CFRHS (rectangular)	1,5		20x10		EN 10219-1	Length 4000 - 12000 mm																																
Remarks	<p>* AT = solution treated N = normalized or normalizing formed SR = stress relieved M = thermo mechanical treated AR = not treated</p> <p>QT = quenched and tempered NT = normalized and tempered S = soft annealed</p> <p>a = material b = delivery condition c = article d = dimensions in tech. regulations e = weight f = No. of tech. regulation</p>																																									



Deputy Head of Notified Body: *[Signature]*
/Eng. V. Pupova/

20.12.2013
Sofia, Bulgaria